

# CONTENTS

	<i>Page</i>
Foreword	vii
Preface	viii
<b>1. Introduction</b>	<b>1</b>
1.1 Preamble	1
1.2 Development of Power Systems in India	1
1.3 Environmental and Ecological Awakening	2
1.4 Privatisation Wave - Impact on Transmission Systems in India	2
1.5 Philosophies in Design of Transmission Lines	2
1.6 New Concepts in Transmission Line Design	3
1.7 Resume of Topics Covered in the Manual	3
<b>2. Tower Types and Shapes</b>	<b>15</b>
2.1 Scope	15
2.2 Types of Towers	15
2.2.2 Self-Supporting Towers	15
2.2.3 Conventional Guyed Towers	15
2.2.4 Chainette Guyed Towers	21
2.3 Tower Shapes	21
2.4 Tower Designation	21
2.4.2 Suspension Towers	21
2.4.3 Tension Towers	21
2.4.4 Transposition Towers	22
2.4.5 Special Towers	22
<b>3. Tower Geometry</b>	<b>23</b>
3.1 Scope	23
3.2 Tower Anatomy	23
3.3 Bracing System	25
3.4 Tower Extensions	27
3.5 Tower Outline	28
3.6 Tower Height	28
3.7 Tower Width	45
3.8 Cross-arm Spread	48
3.9 Typical Lengths of Insulator Strings on Transmission Lines in India	50
<b>4. Electrical Clearances</b>	<b>60</b>
4.1 Introduction	60
4.2 Minimum Ground Clearance	60
4.3 Minimum Clearance above Rivers/Lakes	60
4.4 Environmental Criteria for 800 kV Line	61
4.5 Air Clearances - General Consideration	61
4.6 Clearances and Swing Angles on Transmission Lines in India	61
4.7 Conductor Metal Air Clearances	62

4.8	Air Clearance - Analysis by CIGRE	63
4.9	Phase-to-Phase Air Clearances	64
4.10	Clearance between Conductor & Groundwire	65
4.11	Effect of Span Length on Clearances	66
4.12	Clearances at Power Line Crossings	66
4.13	Recommendation	67
<b>ANNEXURES</b>		
	Annexure I - Spacing between Conductors	70
	Annexure II - Swing Angle for 800 kV Anpara - Unnao Line for Insulator Strings and Jumper	71
	APPENDIX - Investigation Studies on Clearances and Swing Angles for Indian Power System	75
<b>5.</b>	<b>Design Parameters</b>	<b>78</b>
5.0	Abstract	78
5.1	Transmission Voltage	78
5.2	Number of Circuits	78
5.3	Climatic Conditions	79
5.4	Environmental and Ecological Consideration	87
5.5	Conductor	88
5.6	Earth Wire	89
5.7	Insulator Strings	90
5.8	Span	93
<b>6.</b>	<b>Loadings</b>	<b>95</b>
6.1	Introduction	95
6.2	Requirements of Loads on Transmission Lines	95
6.3	Nature of Loads	96
6.4	Loading Criteria	96
6.5	Transverse Loads (TR) - Reliability Condition (Normal Condition)	96
6.6	Transverse Loads (TS) - Security Condition	99
6.7	Transverse Load (TM) during Construction and Maintenance - Safety Condition	100
6.8	Vertical Loads (VR) - Reliability Condition	100
6.9	Vertical Loads (VS) Security Condition	101
6.10	Vertical Loads during Construction and Maintenance (VM) - Safety Condition	101
6.11	Longitudinal Loads (LR) - Reliability Condition	101
6.12	Longitudinal Loads (LS) - Security Condition	102
6.13	Longitudinal Loads during Construction and Maintenance (LM) - Safety Condition	102
6.14	Loading Combinations under Reliability, Security and Safety Conditions	103
6.15	Anti-cascading Checks	103
6.16	Brokenwire Condition	104
6.17	Broken Limb Condition for 'V' Insulator String	104
<b>7.</b>	<b>Design of Tower Members</b>	<b>105</b>
7.1	General	105
	7.1.1 Technical Parameters	105
7.2	Stress-Analysis	105

7.2.1	List of Assumptions	105
7.2.2	Graphical Diagram Method	106
7.2.3	Analytical Method	106
7.2.4	Computer-Aided Analysis	106
7.2.4.1	Plane - Truss Method or, 2-Dimensional Analysis	106
7.2.4.2	Space - Truss Method, or 3-Dimensional Analysis	106
7.2.5	Comparison of Various Methods of Stress Analysis	107
7.2.6	Combination of Forces to determine Maximum Stress in each member	107
7.3	Member Selection	107
7.4	Selection of Material	108
7.4.1	Use of hot rolled angle steel sections	108
7.4.2	Minimum Flange Width	108
7.4.3	Minimum Thickness of Members	108
7.4.4	Grades of Steel	108
7.5	Slenderness Ratio Limitations (KL/R)	108
7.6	Computation of L/R for Different Bracing Systems	108
7.7	Permissible Stresses in Tower Members	109
7.7.1	Curve-1 to Curve-6	109
7.7.2	Reduction due to b/t Ratio	109
7.8	Selection of Members	109
7.8.1	Selection of Members in Compression	109
7.8.2	Selection of Members in Tension	109
7.8.3	Redundant Members	110
7.9	Bolts and Nuts	110
<b>Annexures</b>		
I	Conductor Details	111
II	Earthwire	112
III	Design Loads	113
IV	Graphical Diagram Method	115
V	Analytical Method	117
VI	Computer Aided Analysis	125
VII	Input for 3D Analysis	128
VIII	Output Giving Summary of Critical Stresses	132
IX	Chemical Composition and Mechanical Properties of Mild Steel	136
X	Chemical Composition and Mechanical Properties of High Tensile Steel	137
XI	Section List Equal Section Commonly Used for Towers & As Per IS:808 (Part - V) 1989	138
XII	L/R Consideration for Bracing System in a Transmission Tower	140
XIII	Permissible Axial Stress in Compression	142
XIV	Reference Table for Maximum Permissible Length of Redundant Members	147
XV	Dimensions for Hexagon Bolts for Steel Structures	148
<b>8.</b>	<b>Testing of Towers</b>	<b>151</b>
8.1	Introduction	151
8.2	Testing Requirements	151
8.3	Description of a Tower Testing Station	151
8.4	Calibration	151
8.5	Assembly of Prototype Tower	152
8.6	Rigging Arrangements and Location of the Loadcells	152
8.7	Test Procedure	152
8.8	Testing of Prototype Tower	152
8.9	Special Requirements	153

8.10	Acceptance of Test Results	154
8.11	Material Testing	154
8.12	Presentation of Test Results	154
<b>9.</b>	<b>Material, Fabrication, Galvanising, Inspection and Storage</b>	<b>158</b>
9.1	Scope	158
9.2	Material Quality Control	158
9.3	Specific Requirements of Fabrication	158
9.4	Operations in Fabrication	159
9.5	Tolerances	161
9.6	Shop Erection/Proto-type Tower Assembly	162
9.7	Galvanising	162
9.8	Inspection	162
9.9	Packing and Storage	162
	<b>Annexures</b>	
I	Chemical Composition and Mechanical Properties of Mild Steel	163
II	Chemical Composition and Mechanical Properties of High Tensile Steel	164
III	(a) Properties of Equal Angle Sections as per IS : 808 (Part V) - 1989	165
	(b) Properties of Unequal Angle Sections as per IS : 808 (Part V) - 1989	167
	(c) Properties of Channel Sections	167
IV	Unit Weight of Plates	168
V	Dimensions of Hexagon Bolts for Steel Structures	169
VI	Ultimate Strength of Bolts	170
VII	Properties of Anchor Bolts. Metric Screw Threads as per IS : 4218 (Part-3)-1976 with ISO	171
	<b>Appendices</b>	
	Appendix I : Quality Assurance Plan	172
I.	Introduction	172
II.	Quality Objective	172
III.	Quality Policy	172
IV.	Organisation of Quality Control Department	172
V.	Quality Planning	172
VI.	Design and Drawings	173
VII.	Company Standards	173
VIII.	Control on Inspection-Equipments/Tools/Gauges	173
IX.	Material Management	174
X.	Incoming Material Inspection	174
XI.	Pre-production	176
XII.	In-Process Inspection	176
XIII.	Inspection and Testing of Finished (Galvanised) Material	179
XIV.	Storage, Packaging and Handling	181
	<b>Enclosures - A Sampling Plan for Incoming Material</b>	<b>181</b>
a.	Sections, Accessories and Bought out Items	181
b.	Sampling Plan for Physical Properties of Bolts, Nuts and Spring Washers	182
c.	Sampling Plan for Galvanising Test for Threaded Fasteners	182
d.	Formats for Inspection Report for Steel Stacking/Preliminary-(QCD-1)	183
e.	Format for Report on Bend Test	186
f.	Format for Report on Testing of Physical Properties	187
g.	Format for Inspection Report for Bolts/Nuts-(QCD-2)	188
h.	Format for Test Report on Physical Properties of Bolts	190

## **Typical Illustrations Tower Foundation Design Calculation**

Illustration - I	269
Illustration - II	283
Illustration - III	285
Illustration - IV	287
Illustration - V	289
Illustration - VI	291
Illustration - VII	293
Illustration - VIII	295
Illustration - IX	297
Illustration - X	299
<b>11. Construction of Transmission Lines</b>	<b>301</b>
11.1 Survey	301
11.2 Manpower, Tools and Plants and Transport Facilities	301
11.3 Environmental Consideration	306
11.4 Statutory Regulation for Crossing of Roads, Power Lines, Telecommunication Lines, Railway Tracks, etc.	307
11.5 Surveying Methods	307
11.6 Foundations	316
11.7 Erection of Super Structure and Fixing of Tower Accessories	327
11.8 Earthing	330
11.9 Stringing of Conductors	330
11.10 Hot-Line Stringing of E.H.V. Lines	339
11.11 Protection of Tower Footings	342
11.12 Testing and Commissioning	342
11.13 References	342
<b>Annexures</b>	<b>344</b>

i.	Format for Test Report on Physical Properties of Nuts	192
j.	Format for Inspection Report for Spring Washers - (QCD-3)	193
k.	Format for Inspection Report for Accessories - (QCD-4)	196
l.	Format for Inspection Report for Steel Test Tower - (QCD-5)	197
<b>B.</b>	<b>Sampling Plan for In-process Material</b>	<b>198</b>
(a)	Procedure	198
(b)	Format for Quantity Control Report	199
(c)	Format for Loading Report of Crates	200
(d)	Format for Inspection and Loading Report of Fabrication Shop	201
(e)	Format for Inspection and Loading Report of Model Assembly	202
(f)	Format for Inspection and Loading Report of Model Shop	203
(g)	Format for Out-right Rejection Slip	204
(h)	Format for Rectifiable Rejection Slip	205
(i)	Format for Weekly Records of Shiftwise Acid Strengths	206
(j)	Format for Galvanising Process Inspection Report	207
(k)	Format for Galvanising Inspection Report	208
(l)	Format for Testing Concentration of Prefluxing and Degreasing Solutions	210
	Appendix II : List of Machines required for a well-equipped Tower - Fabricating Workshop	211
	Appendix III : Workshop Chart	212
	Appendix IV : Process Flow Chart for Fabrication of Tower	213
<b>10.</b>	<b>Design of Foundations</b>	<b>215</b>
10.1	General	215
10.2	Types of Loads on Foundations	215
10.3	Basic Design Requirements	216
10.4	Soil Parameters	216
10.5	Soil Investigation	216
10.6	Types of Soil and Rock	217
10.7	Types of Foundations	218
10.8	Revetment on Foundation	240
10.9	Soil Resistances for Designing Foundation	240
10.10	Design Procedure for Foundation	243
10.11	Concrete Technology for Tower Foundation Designs	251
10.12	Pull-out Tests on Tower Foundation	251
10.13	Skin Friction Tests	254
10.14	Scale Down Models of Foundation	255
10.15	Tests on Submerged Soils	255
10.16	Investigation of Foundation of Towers	258
10.17	Investigation of Foundation of a Tower Line in Service	258
10.18	Repairs of Foundations of a Tower Line in Service	259
10.19	Foundation Defects and their Repairs	260
	<b>Annexures</b>	
	Annexure - I	263
	Annexure - II	264
	Annexure - III	265
	Annexure - IV	267