CONTENTS

		Page
Foreword		(iii)
Preface		(v)
CHAPTER I	Overview of Repovation and Modernisation of	1
	Thermal Power Plants in India	•
1	Introduction	1
2.	Major Problems in Thermal Power Plants	3
3.	Genesis of Renovation and Modernisation Programme	7
•	of Thermal Power Stations in India	
4.	Strategy of Renovation and Modernisation (R&M) Programme	s 8
5.	Conclusion	11
CHAPTER II	Methodology and Engineering of Renovation	27
•••••	and Modernisation	
1.	Introduction	27
2.	Remaining Life Assessment (RLA) Studies	27
3.	Execution and Implementation of RM and LE Programmes	29
4.	Engineering Aspects of RM&LE	35
5.	Conclusion	52
CHAPTER III	Boilers and Auxiliaries	59
1.	Introduction	59
2.	Study of Existing Boilers	59
3.	Collection of Data for Design Audit and Assessment	60
4.	Condition Assessment / RLA Study	62
5.	Design Check	69
6.	Anticipated R&M Activities for Pressure Parts	70
7.	Anticipated R&M Activities for Non-pressure Parts	74
8.	New Technologies for Industrial Boilers	99
9.	High Temperature and Low Temperature Corrosion	105
10	Boiler Water Chemistry and its Management	111
10.	Quality Control during Renovation and Modernisation	117
12	Typical Case Studies	118
13.	Conclusion	126
CHAPTER IV	Steam Turbines and Auxiliarles	129
1	Introduction	120
2	Construction Features	131
3.	Material Selection for Steam Turbines	144
4.	Operation Regimes	145
5.	Critical Components	150
6.	Failure / Damage Mechanisms of In-Service Materials	150
7.	Condition Assessment	152
8.	R & M Life Extension Based on IA / RLA	173
9.	Surface Condensers	175
10.	Steam Turbine Coolers	183
11.	L.P. Heaters (210/250/500 MW)	185
12.	Typical Case History of R & M and LE Studies on Turbines	192
CHAPTER V	Turbo-Generators and Auxiliaries	201
1.	Introduction	201
۷.	Condution Monitoring and Diagnostics Techniques for	202

3.	Residual Life Assessment and Life Extension Programme	206
4.	Special Checks during R&M Execution	217
5.	Spares	218
6.	R&M Packages for Generator and Auxiliaries	218
7.	Turbo-Generator Coolers	225
8.	Typical Case History of R&M and Repair Activities of Turbo-Generators	232
9.	Conclusion	236
CHAPTER VI	Power Transformers	239
1.	Introduction	239
2.	Condition Assessment	241
3.	Residual Life Assessment	249
4.	Refurbishment	258
5.	Uprating Considerations	267
6.	On-line Monitoring System	269
7.	Conclusion	282
CHAPTER VII	Plant Electrical Systems	321
1.	Introduction	321
2.	Major Electrical Equipments and Accessories	322
З.	Conclusion	333
CHAPTER VIII	Control and Instrumentation Systems	337
1.	Introduction	337
2.	R&M Considerations	337
3.	Need for R&M of Control & Instrumentation System	339
4.	Advantages of Advanced C&I Systems	340
5.	Selection of Thermal Generating Units for R&M of C&I	3 40
6.	Technology for R&M of C&I	341
7.	Scope of R&M of C&I	342
8.	Installation	348
9.	Implementation	3 49
10.	Case Study of R&M of C&I Package for 150 MW Unit, Trombay Thermal Station, The Tata Power Company Limited	352
11.	Conclusion	375
CHAPTER IX	Coal Handling Plants	379
1.	Introduction	379
2.	Type of R&M Activities carried out at various Power Stations	379
3.	Details of R&M Activities carried out at various Power	380
	Stations in the Country	
4.	Typical Cases of R&M Works carried out in	380
	Thermal Power Stations	
CHAPTER X	Ash Handling Plants	399
1.	Introduction	399
2.	Types of R&M Activities carried out at various Power Stations	399
З.	Utilisation of Ash	400
4.	Typical Case Studies	400
5.	Conclusion	404
Bibliography		413
Acknowledgeme	cknowledgements	
About the Autho)rs	415