

CONTENTS

Foreword	(iii)
Preface	(v)
Chapter 1 : Introduction	1
1.1 Introduction	1
1.2 Design & Engineering of Earthing Systems	2
1.3 Field Practices for Execution, Monitoring and Maintenance of Earthing Systems	4
1.4 Field Tests and Measurements	5
Chapter 2 : Reference Standards and Definitions	7
2.1 Standards and CBIP Publications	7
2.2 CBIP Publications	8
2.3 Definitions	8
Chapter 3 : Earthing Design: Parameters, Methodology, Criteria & Corrosion	13
3.1 Introduction	13
3.2 Design Parameters	14
3.3 Soil Resistivity	16
3.4 Dangerous Voltages	20
3.5 Earth Resistance of Earth Electrode, EPR and Dangerous Voltages	21
3.6 Safe Limits of Dangerous Voltages	22
3.7 Earth Fault Current and Related Parameters	27
3.8 Size of Earth Conductors	30
3.9 Material of Earth Conductors	34
3.10 Corrosion of Earth Conductors	35
3.11 Specific Considerations	38
3.12 Earthing of Station Fence	39
3.13 Summary	42

Chapter 4 : Fault Current Distribution for Design of Earthing Systems	47
4.1 Introduction	47
4.2 Current for Design of Earth Conductor	48
4.3 The Maximum Grid Current	49
4.4 Current Division Factors S_f	51
4.5 Computational Methodology	55
4.6 Summary	61
Chapter 5 : Design of Earthing System and Limitations of Method	63
5.1 Introduction	63
5.2 Simple Electrodes	63
5.3 Design of Earthing System in Uniform Soil	66
5.4 Limitations of Empirical Formulae	75
5.5 Summary	77
Chapter 6 : Special Considerations for Earthing Design under Difficult Conditions	79
6.1 Introduction	79
6.2 Analytical Approach	80
6.3 Measures Related to Parameters of Earthing System	80
6.4 Other Measures	83
6.5 Extension of Earth Electrode	86
6.6 Summary	87
Chapter 7 : Earthing of Electronic Equipment in Power Stations	89
7.1 Introduction	89
7.2 Functional Earthing	89
7.3 Noise Coupling Mechanism	90
7.4 Methods of Earthing of Electronic Equipment	91
7.5 Summary	96

Chapter 8 : Execution, Field Practices, Monitoring and Maintenance of Earthing Systems	99
8.1 Execution of Earthing System	99
8.2 Measurements and Field Quality Checks	101
8.3 Field Practices and Techniques for Equipments	103
8.4 Monitoring and Maintenance of Earthing System	108
8.5 Safety Considerations during Excavations	112
8.6 Summary	112
Chapter 9 : Measurement of Soil Resistivity and Interpretation of Results	113
9.1 Introduction	113
9.2 Measurement of Soil Resistivity	113
9.3 Interpretation of Measured Data	116
9.4 Measurements at a Site in Hilly Terrain	124
9.5 Accuracy of Earth Testers	125
9.6 Measurement of Resistivity of Gravel	126
9.7 Summary	128
Chapter 10 : Field Measurement of Erected Earthing System	131
10.1 Introduction	131
10.2 Basic Techniques and Test Circuits	132
10.3 Test-Current-Reversal Method	138
10.4 Measurement of Earth Resistance	140
10.5 Measurement of Step and Touch Voltages	143
10.6 Miscellaneous Requirements / Considerations	144
10.7 Earthing Audit	147
10.8 Summary	148
Chapter 11 : Typical Examples	151
11.1 Calculation of Earth Fault Current and Grid Current	151
11.2 Design of Grid Earth Electrode for a Station	158

11.3	Analysis of Grid Using Earthing Analysis Software	166
11.4	Single Layer Versus Two-Layer Soil	172
11.5	Earth Grid in High Resistivity Soil	174
11.6	Fence Earthing	183
11.7	Example - Interpretation of Soil Resistivity Measurements and Choice of Soil Model & its Impact on Design	189
11.8	Summary	193
Appendix A : Earth Electrode for Generating Stations		195
Appendix B : Preparation of Data for Program 'gridi' for Computation of Grid Current and Operation of Program		197
Appendix C : on CD		
	(i) README for gridi	
	(ii) gridi software for determining grid current	
Biographical details of the Authors		203